SAFETY DATA SHEET
DOW CHEMICAL THAILAND LTD

Product name: SILASTIC™ RTV-3081-VF Mould-Making Curing Agent

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DOW CHEMICAL THAILAND LTD encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: SILASTIC™ RTV-3081-VF Mould-Making Curing Agent

Recommended use of the chemical and restrictions on use
Identified uses: Vulcanising agents Polymer

COMPANY IDENTIFICATION
DOW CHEMICAL THAILAND LTD
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SUKHUMVIT ROAD, PRAKANONG
KLONG TOEY BANGKOK 10110
THAILAND

Customer Information Number: (66)2-3657000
SDSQuestion@dow.com

EMERGENCY TELEPHONE NUMBER
24-Hour Emergency Contact: (66)38-925-400
Local Emergency Contact: 038-925-400

2. HAZARDS IDENTIFICATION

GHS Classification
Flammable liquids - Category 3
Skin corrosion/irritation - Category 2
Skin sensitisation - Category 1
Short-term (acute) aquatic hazard - Category 3

GHS label elements
Hazard pictograms



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Signal word: **WARNING!**

Hazard statements
Flammable liquid and vapour.
Causes skin irritation.
May cause an allergic skin reaction.
Harmful to aquatic life.

Precautionary statements

Prevention
Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.
Keep container tightly closed.
Ground/bond container and receiving equipment.
Use explosion-proof electrical, ventilating or lighting equipment.
Use only non-sparking tools.
Take precautionary measures against static discharge.
Avoid breathing dust, fume, gas, mist, vapours and/or spray.
Wash skin thoroughly after handling.
Contaminated work clothing should not be allowed out of the workplace.
Avoid release to the environment.
Wear protective gloves/ eye protection/ face protection.

Response
IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower.
If skin irritation or rash occurs: Get medical advice/ attention.
Take off contaminated clothing and wash before reuse.
In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for extinction.

Storage
Store in a well-ventilated place. Keep cool.

Disposal
Dispose of contents and/or container to an approved waste disposal plant.

Other hazards
Static-accumulating flammable liquid.

3. COMPOSITION/INFORMATION ON INGREDIENTS

This product is a mixture.

Component	CASRN	Concentration
Bis[(2-ethyl-2,5-dimethylhexanoyl)oxy](dimethyl)stannane	68928-76-7	>= 12.0 - <= 17.0 %

Methyltrimethoxysilane	1185-55-3	>= 8.0 - <= 11.0 %
Tetraethoxysilane	78-10-4	>= 3.3 - <= 4.2 %
Dimethyldimethoxysilane	1112-39-6	>= 0.08 - <= 0.14 %

4. FIRST AID MEASURES

Description of first aid measures
General advice:
First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: Move person to fresh air and keep comfortable for breathing. If not breathing, give artificial respiration; if by mouth to mouth use rescuer protection (pocket mask, etc). If breathing is difficult, oxygen should be administered by qualified personnel. Call a physician or transport to a medical facility.

Skin contact: Remove material from skin immediately by washing with soap and plenty of water. Remove contaminated clothing and shoes while washing. Seek medical attention if irritation or rash occurs. Wash clothing before reuse. Discard items which cannot be decontaminated, including leather articles such as shoes, belts and watchbands. Suitable emergency safety shower facility should be available in work area.

Eye contact: Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist. Suitable emergency eye wash facility should be available in work area.

Ingestion: If swallowed, seek medical attention. Do not induce vomiting unless directed to do so by medical personnel.

Most important symptoms and effects, both acute and delayed:
Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

Indication of any immediate medical attention and special treatment needed
Notes to physician: Maintain adequate ventilation and oxygenation of the patient. May cause asthma-like (reactive airways) symptoms. Bronchodilators, expectorants, antitussives and corticosteroids may be of help. No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient. Skin contact may aggravate preexisting dermatitis. Repeated excessive exposure may aggravate preexisting lung disease.

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5. FIREFIGHTING MEASURES

Extinguishing media

Suitable extinguishing media: Alcohol-resistant foam. Dry sand. Dry chemical.

Unsuitable extinguishing media: High volume water jet. Do not use direct water stream..

Special hazards arising from the substance or mixture

Hazardous combustion products: Carbon oxides. Silicon oxides. Metal oxides. Nitrogen oxides (NOx).

Unusual Fire and Explosion Hazards: Flash back possible over considerable distance.. Exposure to combustion products may be a hazard to health.. Flammable concentrations of vapor can accumulate at temperatures above flash point; see Section 9.. Flammable mixtures may exist within the vapor space of containers at room temperature.. Closed containers may rupture via pressure build-up when exposed to fire or extreme heat.. Vapours may form explosive mixtures with air..

Advice for firefighters

Fire Fighting Procedures: Use water spray to cool unopened containers.. Evacuate area.. Collect contaminated fire extinguishing water separately. This must not be discharged into drains.. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.. Contain fire water run-off if possible. Fire water run-off, if not contained, may cause environmental damage.. Use water spray to cool fire exposed containers and fire affected zone until fire is out and danger of reignition has passed.. Do not use a solid water stream as it may scatter and spread fire..
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Remove undamaged containers from fire area if it is safe to do so.

Special protective equipment for firefighters: In the event of fire, wear self-contained breathing apparatus.. Use personal protective equipment..

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Remove all sources of ignition. Use personal protective equipment. Eliminate all sources of ignition in vicinity of spill or released vapor to avoid fire or explosion. Ground and bond all containers and handling equipment. Vapor explosion hazard. Keep out of sewers. Follow safe handling advice and personal protective equipment recommendations.

Environmental precautions: Do not release the product to the aquatic environment above defined regulatory levels Prevent further leakage or spillage if safe to do so. Prevent spreading over a wide area (e.g. by containment or oil barriers). Retain and dispose of contaminated wash water. Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up: Non-sparking tools should be used. Soak up with inert absorbent material. Suppress (knock down) gases/vapours/mists with a water spray jet. Clean up remaining materials from spill with suitable absorbant. Local or national

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regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable. For large spills, provide dyking or other appropriate containment to keep material from spreading. If dyked material can be pumped, store recovered material in appropriate container.
See sections: 7, 8, 11, 12 and 13.

7. HANDLING AND STORAGE

Precautions for safe handling: Do not get on skin or clothing. Avoid inhalation of vapour or mist. Avoid contact with eyes. Do not swallow. Keep container tightly closed. Keep away from heat and sources of ignition. Take precautionary measures against static discharges. Take care to prevent spills, waste and minimize release to the environment. Non-sparking tools should be used. Handle in accordance with good industrial hygiene and safety practice. CONTAINERS MAY BE HAZARDOUS WHEN EMPTY. Since emptied containers retain product residue follow all (M)SDS and label warnings even after container is emptied.
Use with local exhaust ventilation. Use only in an area equipped with explosion proof exhaust ventilation. Ensure all equipment is electrically grounded before beginning transfer operations. This material can accumulate static charge due to its inherent physical properties and can therefore cause an electrical ignition source to vapors. In order to prevent a fire hazard, as bonding and grounding may be insufficient to remove static electricity, it isnecessary to provide an inert gas purge before beginning transfer operations. Restrict flow velocity in order to reduce the accumulation of static electricity. Ground and bond container and receiving equipment.

Conditions for safe storage: Keep in properly labelled containers. Store locked up. Keep tightly closed. Keep in a cool, well-ventilated place. Store in accordance with the particular national regulations. Keep away from heat and sources of ignition.

Do not store with the following product types: Strong oxidizing agents. Organic peroxides. Flammable solids. Pyrophoric liquids. Pyrophoric solids. Self-heating substances and mixtures. Substances and mixtures, which in contact with water, emit flammable gases. Explosives. Gases.
Unsuitable materials for containers**:** None known.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters
If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

Component	Regulation	Type of listing	Value
Bis[(2-ethyl-2,5-dimethylhexanoyl)oxy](dimethyl)stannane	ACGIH	TWA	0.1 mg/m3 , Tin
	Further information: A4: Not classifiable as a human carcinogen; Skin: Danger of cutaneous absorption		
	ACGIH	STEL	0.2 mg/m3 , Tin
	Further information: A4: Not classifiable as a human carcinogen; Skin: Danger of cutaneous absorption		
Methyltrimethoxysilane	Dow IHG	TWA	7.5 ppm
	Further information: Skin Sensitizer		
Tetraethoxysilane	ACGIH	TWA	10 ppm
	TH OEL	TWA	100 ppm
Ethanol	ACGIH	TWA	1,000 ppm

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	Further information: URT irr: Upper Respiratory Tract irritation		
	ACGIH	STEL	1,000 ppm
	Further information: URT irr: Upper Respiratory Tract irritation		
	TH OEL	TWA	1,000 ppm
Methanol	ACGIH	TWA	200 ppm
	Further information: Skin: Danger of cutaneous absorption		
	ACGIH	STEL	250 ppm
	Further information: Skin: Danger of cutaneous absorption		

The following substance(s), which have Occupational Exposure Limit(s) (OEL), may be formed during handling or processing:, Methanol., Ethanol

Biological occupational exposure limits

Components	CAS-No.	Control parameters	Biological specimen	Sampling time	Permissible concentration	Basis
Methanol	67-56-1	Methanol	Urine	End of shift (As soon as possible after exposure ceases)	15 mg/l	ACGIH BEI

Exposure controls

Engineering controls: Use engineering controls to maintain airborne level below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, use only with adequate ventilation. Local exhaust ventilation may be necessary for some operations.

Individual protection measures

Eye/face protection: Use safety glasses (with side shields). If exposure causes eye discomfort, use a full-face respirator.

Skin protection

Hand protection: Use gloves chemically resistant to this material. Examples of preferred glove barrier materials include: Butyl rubber. Neoprene. Nitrile/butadiene rubber ("nitrile" or "NBR"). Ethyl vinyl alcohol laminate ("EVAL"). Polyvinyl chloride ("PVC" or "vinyl"). Viton. NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

Other protection: Use protective clothing chemically resistant to this material. Selection of specific items such as face shield, boots, apron, or full body suit will depend on the task.

Respiratory protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, use an approved respirator. When respiratory protection is required, use an approved positive-pressure self-contained breathing apparatus or positive-pressure airline with auxiliary self-contained air supply.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	
Physical state	liquid
Color	Clear to slightly hazy, colourless
Odor	not significant
Odor Threshold	No data available
pH	Not applicable, substance/mixture is non-soluble (in water)
Melting point/range	No data available
Freezing point	No data available
Boiling point (760 mmHg)	> 65 °C
Flash point	**Seta closed cup** 25 °C
Evaporation Rate (Butyl Acetate = 1)	No data available
Flammability (solid, gas)	Not applicable
Lower explosion limit	No data available
Upper explosion limit	No data available
Vapor Pressure	No data available
Relative Vapor Density (air = 1)	No data available
Relative Density (water = 1)	1.004
Water solubility	insoluble
Partition coefficient: n-octanol/water	No data available
Auto-ignition temperature	No data available
Decomposition temperature	No data available
Dynamic Viscosity	30 mPa.s
Kinematic Viscosity	No data available
Explosive properties	Not explosive
Oxidizing properties	The substance or mixture is not classified as oxidizing.
Molecular weight	No data available
Particle size	Not applicable

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Reactivity: Not classified as a reactivity hazard.

Chemical stability: Stable under normal conditions.

Possibility of hazardous reactions: Can react with strong oxidizing agents. Vapours may form explosive mixture with air. Flammable liquid and vapour.

Conditions to avoid: Avoid static discharge. Heat, flames and sparks.

Incompatible materials: Avoid contact with oxidizing materials.

Hazardous decomposition products:
Decomposition products can include and are not limited to: Formaldehyde. Methanol. Ethanol.

11. TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data is available.

Information on likely routes of exposure
Inhalation, Eye contact, Skin contact, Ingestion.

Acute toxicity (represents short term exposures with immediate effects - no chronic/delayed effects known unless otherwise noted)

Acute oral toxicity
Very low toxicity if swallowed. Swallowing may result in irritation of the mouth, throat, and gastrointestinal tract. May cause nausea and vomiting.

As product: Single dose oral LD50 has not been determined.

Based on information for component(s):
LD50, > 5,000 mg/kg Estimated.

Information for components:

Bis[(2-ethyl-2,5-dimethylhexanoyl)oxy](dimethyl)stannane
LD50, Rat, male and female, 892 mg/kg OECD 401 or equivalent

Methyltrimethoxysilane
LD50, Rat, male and female, 11,685 mg/kg

This substance may hydrolyze to release Methanol. Methanol is highly toxic to humans and may cause central nervous system effects, visual disturbances up to blindness, metabolic acidosis, and degenerative damage to other organs including liver, kidney, and heart.

Tetraethoxysilane
LD50, Rat, male and female, > 2,500 mg/kg OECD Test Guideline 425 No deaths occurred at this concentration.

Dimethyldimethoxysilane
LD50, Rat, > 2,000 - 5,000 mg/kg

This substance may hydrolyze to release Methanol. Methanol is highly toxic to humans and may cause central nervous system effects, visual disturbances up to

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blindness, metabolic acidosis, and degenerative damage to other organs including liver, kidney, and heart.

Acute dermal toxicity
Prolonged skin contact is unlikely to result in absorption of harmful amounts.

As product: The dermal LD50 has not been determined.

Based on information for component(s):
LD50, > 2,000 mg/kg Estimated.

Information for components:

Bis[(2-ethyl-2,5-dimethylhexanoyl)oxy](dimethyl)stannane
LD50, Rat, > 2,000 mg/kg

Methyltrimethoxysilane
LD50, Rabbit, male and female, > 9,500 mg/kg OECD 402 or equivalent

This substance may hydrolyze to release Methanol. Effects of methanol are the same as observed via oral and inhalation exposure and include central nervous system (CNS) depression, visual impairment up to blindness, metabolic acidosis, with effects on organ systems such as liver, kidneys and heart, even death.

Tetraethoxysilane
LD50, Rabbit, 5,878 mg/kg

Dimethyldimethoxysilane
The dermal LD50 has not been determined.

This substance may hydrolyze to release Methanol. Effects of methanol are the same as observed via oral and inhalation exposure and include central nervous system (CNS) depression, visual impairment up to blindness, metabolic acidosis, with effects on organ systems such as liver, kidneys and heart, even death.

Acute inhalation toxicity
Brief exposure (minutes) is not likely to cause adverse effects. Vapor may cause irritation of the upper respiratory tract (nose and throat) and lungs. Mist may cause irritation of upper respiratory tract (nose and throat). Excessive exposure may cause: Headache. May cause dizziness and drowsiness.

As product: The LC50 has not been determined.

Information for components:

Bis[(2-ethyl-2,5-dimethylhexanoyl)oxy](dimethyl)stannane
As product: The LC50 has not been determined.

Methyltrimethoxysilane
LC50, Rat, male and female, 6 Hour, vapour, > 7605 ppm OECD Test Guideline 403

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This substance may hydrolyze to release Methanol. Inhalation of methanol may cause effects ranging from headache, narcosis and visual impairment to metabolic acidosis, blindness, and even death.

Tetraethoxysilane
Prolonged excessive exposure may cause adverse effects. Vapor may cause irritation of the upper respiratory tract (nose and throat) and lungs.

LC50, Rat, male, 4 Hour, dust/mist, 10 mg/l OECD Test Guideline 403

LC50, Rat, female, 4 Hour, dust/mist, > 16.8 mg/l OECD Test Guideline 403

Dimethyldimethoxysilane
LC50, Rat, 4 Hour, vapour, > 4.7 mg/l

This substance may hydrolyze to release Methanol. Inhalation of methanol may cause effects ranging from headache, narcosis and visual impairment to metabolic acidosis, blindness, and even death.

Skin corrosion/irritation
Based on information for component(s):
Brief contact may cause skin irritation with local redness.
May cause drying and flaking of the skin.

Information for components:

Bis[(2-ethyl-2,5-dimethylhexanoyl)oxy](dimethyl)stannane
Brief contact may cause skin irritation with local redness.

Methyltrimethoxysilane
Brief contact may cause slight skin irritation with local redness.

Tetraethoxysilane
Brief contact may cause moderate skin irritation with local redness.
May cause drying and flaking of the skin.

Dimethyldimethoxysilane
Brief contact is essentially nonirritating to skin.

Serious eye damage/eye irritation
Based on information for component(s):
May cause slight eye irritation.
May cause slight temporary corneal injury.
Vapor may cause eye irritation experienced as mild discomfort and redness.

Information for components:

Bis[(2-ethyl-2,5-dimethylhexanoyl)oxy](dimethyl)stannane
May cause slight eye irritation.
May cause slight temporary corneal injury.

Methyltrimethoxysilane
May cause slight temporary eye irritation.

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Corneal injury is unlikely.

Tetraethoxysilane
Based on product testing:
Essentially nonirritating to eyes.
Corneal injury is unlikely.
In humans, symptoms may include:
Vapor may cause eye irritation experienced as mild discomfort and redness.

Dimethyldimethoxysilane
Essentially nonirritating to eyes.

Sensitization
For skin sensitization:
Contains component(s) which have caused allergic skin sensitization in guinea pigs.

For respiratory sensitization:
No relevant data found.

Information for components:

Bis[(2-ethyl-2,5-dimethylhexanoyl)oxy](dimethyl)stannane
Has caused allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:
No relevant data found.

Methyltrimethoxysilane
For skin sensitization:
Has caused allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:
No relevant data found.

Tetraethoxysilane
For skin sensitization:
Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:
No relevant data found.

Dimethyldimethoxysilane
For similar material(s):
Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:
No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)
Contains component(s) which are classified as specific target organ toxicant, single exposure, category 3.

Information for components:

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Bis[(2-ethyl-2,5-dimethylhexanoyl)oxy](dimethyl)stannane
Available data are inadequate to determine single exposure specific target organ toxicity.

Methyltrimethoxysilane
Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Tetraethoxysilane
May cause respiratory irritation.
Route of Exposure: Inhalation
Target Organs: Respiratory Tract

Dimethyldimethoxysilane
Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Aspiration Hazard
Based on physical properties, not likely to be an aspiration hazard.

Information for components:

Bis[(2-ethyl-2,5-dimethylhexanoyl)oxy](dimethyl)stannane
Based on physical properties, not likely to be an aspiration hazard.

Methyltrimethoxysilane
May be harmful if swallowed and enters airways.

Tetraethoxysilane
Based on available information, aspiration hazard could not be determined.

Dimethyldimethoxysilane
Based on physical properties, not likely to be an aspiration hazard.

Chronic toxicity (represents longer term exposures with repeated dose resulting in chronic/delayed effects - no immediate effects known unless otherwise noted)

Specific Target Organ Systemic Toxicity (Repeated Exposure)
Contains component(s) which have been reported to cause effects on the following organs in animals:
Kidney.
Blood
Liver
Immune system.

Information for components:

Bis[(2-ethyl-2,5-dimethylhexanoyl)oxy](dimethyl)stannane
In animals, effects have been reported on the following organs:
Blood
Kidney
Liver
Immune system.

Methyltrimethoxysilane

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Based on available data, repeated exposures are not anticipated to cause significant adverse effects.

Tetraethoxysilane
In animals, effects have been reported on the following organs:
Kidney.

Dimethyldimethoxysilane
In animals, effects have been reported on the following organs:
Liver
Male reproductive organs.
This material contains dimethyldimethoxysilane. Repeated exposure in rats to dimethyldimethoxysilane resulted in protoporphyrin accumulation in the liver. Without knowledge of the specific mechanism leading to the protoporphyrin accumulation the relevance of this finding to humans is unknown.

Carcinogenicity
Contains a component(s) which did not cause cancer in long-term animal studies which used routes of exposure considered relevant to industrial handling.

Information for components:

Bis[(2-ethyl-2,5-dimethylhexanoyl)oxy](dimethyl)stannane
No relevant data found.

Methyltrimethoxysilane
No relevant data found.

Tetraethoxysilane
No relevant data found.

Dimethyldimethoxysilane
No relevant data found.

Teratogenicity
Contains component(s) which caused birth defects in laboratory animals.

Information for components:

Bis[(2-ethyl-2,5-dimethylhexanoyl)oxy](dimethyl)stannane
No relevant data found.

Methyltrimethoxysilane
Did not cause birth defects or any other fetal effects in laboratory animals.

Tetraethoxysilane
Did not cause birth defects or other effects in the fetus even at doses which caused toxic effects in the mother.

Dimethyldimethoxysilane
Has caused birth defects in laboratory animals.

Reproductive toxicity

Contains component(s) which have interfered with fertility in animal studies.

Information for components:

Bis[(2-ethyl-2,5-dimethylhexanoyl)oxy](dimethyl)stannane
No relevant data found.

Methyltrimethoxysilane
In animal studies, did not interfere with reproduction.

Tetraethoxysilane
In animal studies, did not interfere with reproduction. In animal studies, did not interfere with fertility.

Dimethyldimethoxysilane
In animal studies, has been shown to interfere with fertility.

Mutagenicity
Contains component(s) which were negative in some in vitro genetic toxicity studies and positive in others. Genetic toxicity studies in animals were negative for component(s) tested.

Information for components:

Bis[(2-ethyl-2,5-dimethylhexanoyl)oxy](dimethyl)stannane
In vitro genetic toxicity studies were negative in some cases and positive in other cases. Animal genetic toxicity studies were negative.

Methyltrimethoxysilane
In vitro genetic toxicity studies were negative in some cases and positive in other cases. Animal genetic toxicity studies were negative.

Tetraethoxysilane
In vitro genetic toxicity studies were predominantly negative.

Dimethyldimethoxysilane
In vitro genetic toxicity studies were negative.

12. ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data is available.

Ecotoxicity

Bis[(2-ethyl-2,5-dimethylhexanoyl)oxy](dimethyl)stannane

Acute toxicity to fish
Material is slightly toxic to aquatic organisms on an acute basis (LC50/EC50 between 10 and 100 mg/L in the most sensitive species tested).
For similar material(s):
LC50, Zebra fish (Danio/Brachydanio rerio), semi-static test, 96 Hour, > 100 mg/l, OECD Test Guideline 203 or Equivalent

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Acute toxicity to aquatic invertebrates
EC50, Daphnia magna, static test, 48 Hour, 39 mg/l, OECD Test Guideline 202 or Equivalent

Acute toxicity to algae/aquatic plants
ErC50, Algae (Scenedesmus subspicatus), Growth rate, 72 Hour, Growth rate, 7.6 mg/l, OECD Test Guideline 201 or Equivalent
For similar material(s):
NOEC, Algae (Scenedesmus subspicatus), Growth rate, 72 Hour, Growth rate, 1.1 mg/l, OECD Test Guideline 201 or Equivalent

Toxicity to bacteria
For similar material(s):
EC50, Bacteria, 3 Hour, Respiration rates., 14 mg/l

Methyltrimethoxysilane

Acute toxicity to fish
Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).
LC50, Oncorhynchus mykiss (rainbow trout), 96 Hour, > 110 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates
EC50, Daphnia magna (Water flea), flow-through test, 48 Hour, > 122 mg/l, OECD Test Guideline 202

Acute toxicity to algae/aquatic plants
ErC50, Pseudokirchneriella subcapitata (green algae), 72 Hour, Growth rate inhibition, > 3.6 mg/l, OECD Test Guideline 201
NOEC, Pseudokirchneriella subcapitata (green algae), 72 Hour, Growth rate inhibition, >= 3.6 mg/l, OECD Test Guideline 201

Toxicity to bacteria
EC10, activated sludge, 3 Hour, Respiration rates., > 100 mg/l, OECD Test Guideline 209

Chronic toxicity to aquatic invertebrates
NOEC, Daphnia magna (Water flea), 28 d, number of offspring, >= 10 mg/l

Tetraethoxysilane

Acute toxicity to fish
Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).
LC50, zebra fish (Brachydanio rerio), 96 Hour, > 245 mg/l, Directive 67/548/EEC, Annex V, C.1.

Acute toxicity to aquatic invertebrates
EC50, Daphnia magna (Water flea), 48 Hour, > 75 mg/l, OECD Test Guideline 202

Acute toxicity to algae/aquatic plants
ErC50, Pseudokirchneriella subcapitata (green algae), 72 Hour, Growth rate inhibition, > 100 mg/l, OECD Test Guideline 201
NOEC, Pseudokirchneriella subcapitata (green algae), 72 Hour, Growth rate inhibition, > 100 mg/l, OECD Test Guideline 201

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Toxicity to bacteria
EC50, activated sludge, 3 Hour, Respiration rates., > 100 mg/l, OECD Test Guideline 209

Dimethyldimethoxysilane

Acute toxicity to fish
Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).
Based on data from similar materials
LC50, Oncorhynchus mykiss (rainbow trout), 96 Hour, > 126 mg/l, OECD Test Guideline 203

Acute toxicity to aquatic invertebrates
EC50, Daphnia magna (Water flea), 48 Hour, > 119 mg/l, OECD Test Guideline 202

Acute toxicity to algae/aquatic plants
Based on data from similar materials
EC50, Pseudokirchneriella subcapitata (green algae), 72 Hour, > 118 mg/l, OECD Test Guideline 201

Toxicity to bacteria
Based on data from similar materials
EC50, 3 Hour, > 100 mg/l, OECD Test Guideline 209

Persistence and degradability

Bis[(2-ethyl-2,5-dimethylhexanoyl)oxy](dimethyl)stannane

Biodegradability: For similar material(s): Material is expected to biodegrade very slowly (in the environment). Fails to pass OECD/EEC tests for ready biodegradability.
For similar material(s): 10-day Window: Fail
Biodegradation: 3 %
Exposure time: 28 d
Method: OECD Test Guideline 301F or Equivalent

Methyltrimethoxysilane

Biodegradability: Based on stringent OECD test guidelines, this material cannot be considered as readily biodegradable; however, these results do not necessarily mean that the material is not biodegradable under environmental conditions.

Biodegradation: 54 %
Exposure time: 28 d
Method: Regulation (EC) No. 440/2008, Annex, C.4-A

Tetraethoxysilane

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.
10-day Window: Pass
Biodegradation: 98 %
Exposure time: 28 d
Method: OECD Test Guideline 301A or Equivalent

Stability in Water (1/2-life)
Hydrolysis, DT50, 4.4 Hour, pH 7, Half-life Temperature 25 °C, OECD Test Guideline 111

Dimethyldimethoxysilane

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Biodegradability: For similar material(s): Material is not readily biodegradable according to OECD/EEC guidelines.
10-day Window: Fail
Biodegradation: 0 %
Exposure time: 28 d

Stability in Water (1/2-life)
Hydrolysis, DT50, < 0.6 Hour, pH 7

Bioaccumulative potential

Bis[(2-ethyl-2,5-dimethylhexanoyl)oxy](dimethyl)stannane
Bioaccumulation: No relevant data found.

Methyltrimethoxysilane
Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).
Partition coefficient: n-octanol/water(log Pow): -0.82 Estimated.

Tetraethoxysilane
Bioaccumulation: Bioconcentration potential is moderate (BCF between 100 and 3000 or Log Pow between 3 and 5).
Partition coefficient: n-octanol/water(log Pow): 3.18 EU Method A.8 (Partition Coefficient)

Dimethyldimethoxysilane
Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).
Partition coefficient: n-octanol/water(log Pow): Pow: 2 estimated
Bioconcentration factor (BCF): 3.16 Estimated.

Mobility in Soil

Bis[(2-ethyl-2,5-dimethylhexanoyl)oxy](dimethyl)stannane
No relevant data found.

Methyltrimethoxysilane
No relevant data found.

Tetraethoxysilane
No relevant data found.

Dimethyldimethoxysilane
Partition coefficient (Koc): 168.6 Estimated.

Results of PBT and vPvB assessment

Bis[(2-ethyl-2,5-dimethylhexanoyl)oxy](dimethyl)stannane
This substance has not been assessed for persistence, bioaccumulation and toxicity (PBT).

Methyltrimethoxysilane
This substance is not considered to be persistent, bioaccumulating and toxic (PBT). This substance is not considered to be very persistent and very bioaccumulating (vPvB).

Tetraethoxysilane

This substance is not considered to be persistent, bioaccumulating and toxic (PBT). This substance is not considered to be very persistent and very bioaccumulating (vPvB).

Dimethyldimethoxysilane

This substance has not been assessed for persistence, bioaccumulation and toxicity (PBT).

Other adverse effects

Bis[(2-ethyl-2,5-dimethylhexanoyl)oxy](dimethyl)stannane

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

Methyltrimethoxysilane

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

Tetraethoxysilane

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

Dimethyldimethoxysilane

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

13. DISPOSAL CONSIDERATIONS

Disposal methods: DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Recycler. Reclaimer. Incinerator or other thermal destruction device.

14. TRANSPORT INFORMATION

Classification for ROAD and Rail transport:

Proper shipping name	FLAMMABLE LIQUID, N.O.S.(Methyltrimethoxysilane, Tetraethoxysilane)
UN number	UN 1993
Class	3
Packing group	III

Classification for SEA transport (IMO-IMDG):

Proper shipping name	FLAMMABLE LIQUID, N.O.S.(Methyltrimethoxysilane, Tetraethoxysilane)
UN number	UN 1993
Class	3
Packing group	III

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Marine pollutant	No
Transport in bulk according to Annex I or II of MARPOL 73/78 and the IBC or IGC Code	Consult IMO regulations before transporting ocean bulk

Classification for AIR transport (IATA/ICAO):

Proper shipping name	Flammable liquid, n.o.s.(Methyltrimethoxysilane, Tetraethoxysilane)
UN number	UN 1993
Class	3
Packing group	III

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. REGULATORY INFORMATION

Emergency Decree on Controlling the Use of Volatile Substances B.E. 2533
Not applicable

Hazardous Substance Act B.E. 2535
Department of Agriculture
Not applicable

Department of Energy Business
Not applicable

Department of Livestock
Not applicable

Department of Industrial Works
Not applicable

Food and Drug Administration
Not applicable

Department of Fisheries
Not applicable

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16. OTHER INFORMATION

Revision
Identification Number: 4107688 / A176 / Issue Date: 20.04.2021 / Version: 5.0
Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

ACGIH	USA. ACGIH Threshold Limit Values (TLV)
ACGIH BEI	ACGIH - Biological Exposure Indices (BEI)
Dow IHG	Dow Industrial Hygiene Guideline
STEL	Short-term exposure limit
TH OEL	Thailand. Occupational Exposure Limits
TWA	Time weighted average

Full text of other abbreviations
AIIC - Australian Inventory of Industrial Chemicals; ANTT - National Agency for Transport by Land of Brazil; ASTM - American Society for the Testing of Materials; bw - Body weight; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; Nch - Chilean Norm; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NOM - Official Mexican Norm; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TDG - Transportation of Dangerous Goods; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative; WHMIS - Workplace Hazardous Materials Information System

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his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.
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